

Innovationen für Putz und Trockenbau

# **GAIN A PROFILE**





VWS is an owner-managed medium-sized company that has stood for the highest level of quality and expertise since 1981. We have made it our business to create innovative solutions for bordering edges, connections and finishes on various components and for the absorption of movement on façade surfaces.

In addition to numerous profiles and special solutions for drywall construction, our range also includes a completely rounded PVC range for interior and exterior rendering. By using PVC profiles indoors and outdoors, damage caused by rusting profiles in the wall can be completely avoided. It also eliminates the need for separate storage for interior and exterior rendering.

and solutions in the area of reveal profiles. The design of the connections on doors and windows is becoming increasingly important in the construction industry and new requirements are constantly being placed on the products.

In order to guarantee the perfect quality of our profiles, we attach great importance to permanently optimising our production. In our plants in Germany, France and Hungary, the systems are continuously being developed in order to always fully comply with the market requirements.

As a long-standing partner of trade associations, a listed supplier with trade cooperatives and through close cooperation with the external thermal insulation composite systems industry, our product management is in constant exchange in order to meet the requirements for our profiles.

All our internal procedures and processes have been integrated into our quality management system since 1996 and are certified in accordance with DIN EN ISO 9001. Our We particularly focus on the development of new products French subsidiary Lorraine Profilés is also integrated into this system to ensure perfect quality for our customers.

LOGISTICS

on the same day

All orders that are received by

10:00 where the goods are in

stock will leave our warehouse

#### **SERVICE**

- Expert advice on site
- Application technology
- Marketing

#### **PRODUCT**

- Quality product
- CE marking

**WAREHOUSE / PRODUCTION** 

- Approx. 650 products

permanently in stock

- Tested products (by Ift Rosenheim)

#### **SOCIAL COMMITMENT**

We secure many jobs in several social institutions

## **TABLE OF CONTENTS**

DRYWALL AND FILLER PROFILES MADE OF PVC AND METAL



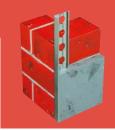
P. 4-14

PVC PROFILES FOR INTERIOR AND EXTERIOR RENDER



P. 15-19

METAL PROFILES FOR INTERIOR RENDERING



P. 20-24

METAL PROFILES FOR EXTERIOR RENDERING



P. 25-29

**REVEAL PROFILES** 



P. 30-34

PROFILES FOR EXTERNAL THERMAL INSULATION CLADDING SYSTEMS



PROFILES FOR FIBRE CEMENT PANELS



P. 49-51

- 3 production sites in the EU through the production and sale of our products

## DRYWALL AND FILLER PROFILES



## PVC profiles are:

#### Robust and therefore less susceptible to damage

Our PVC profiles are stable and do not bend as easily as aluminium profiles. Even if the rails fall over on the construction site or in the warehouse, they can usually be processed further without any problems. There is also less damage during transport.

#### Corrosion-free

Unlike metallic profiles, PVC profiles are free from the risk of corrosion. They are resistant to chlorine, salt water and also moisture. So it is a real all-rounder for every application.

#### Low filler consumption

Due to the conical shape of the profile legs, you do not need more filler than with aluminium profiles. This is what tests with various drywall construction professionals have shown.

#### Easy machining and processing

Due to the low weight and the corresponding material properties, our PVC profiles can be processed very well and easily. They are easy to shorten and can be painted over if the wall ever fails to turn white.

#### Complete range for round arches too

When aluminium profiles reach their limits, PVC is still far from the end of the line. For example, round arches in drywall construction are almost impossible to realise with aluminium profiles. However, they are no problem with our round arch and round arch end profiles.



#### 111100

Corner profile GENIUS
PVC



Article no.	Dimensions	Plaster	Packaging
1111000001	24 × 24 mm	1mm	Box = 100 pieces à 2.50 m
1111000002	24 × 24 mm	1mm	Box = 100 pieces à 3.00 m



#### 111400

Round arch profile GENIUS PVC



• •			
Article no.	Dimensions	Plaster	Packaging
114000001	24 × 24 mm	1mm	Box = 25 pieces à 2.50 m
114000002	24 × 24 mm	1mm	Box = 25 pieces à 3.00 m



#### 111200

Corner profile PERFEKT PVC



Article no.	Dimensions	Plaster	Packaging
1112000001	24 × 24 mm	1mm	Box = 100 pieces à 2.50 m
1112000002	24 × 24 mm	1mm	Box = 100 pieces à 3.00 m



#### 111500

Round arch profile PERFEKT PVC



Article no.	Dimensions	Plaster	Packaging
1115000001	24 × 24 mm	1mm	Box = 25 pieces à 2.50 m
1115000002	24 × 24 mm	1mm	Box = 25 pieces à 3.00 m



Lichtenstein profile PERFEKT

1 40			
Article no.	Dimensions	Plaster	Packaging
1113000001	14 × 23 mm	1mm	Box = 50 pieces à 2.50 m
1113000002	14 × 23 mm	1mm	Box = 50 pieces à 3.00 m



### 157600

Edge profile radius 17 mm PVC

• • •			
Article no.	Dimensions	Plaster	Packaging
1576000001	21 × 27 × 21mm	2 mm	Box = 35 pieces à 3.05 m



### 156800

Lichtenstein profile PERFEKT round arch

Article no.	Dimensions	Plaster	Packaging
1568000002	14 × 23 mm	1mm	Box = 20 pieces à 2.50 m
1568000001	14 × 23 mm	1mm	Box = 20 pieces à 3.00 m



## 157800

Edge profile round arch radius 17 mm PVC

PVU			
Article no.	Dimensions	Plaster	Packaging
1578000001	21 × 27 × 21 mm	2 mm	Box = 35 pieces à 3.05 m



## 159000

Round arch profile PVC

Article no.	Dimensions	Plaster	Packaging
1590000002	32 × 32 mm	2.5 mm	Box = 25 pieces à 3.00 m



## 158000

Inner corner profile for fillets radius 23.5 mm PVC

FVU			
Article no.	Dimensions	Plaster	Packaging
1580000001	22 × 32 × 22 mm	2 mm	Box = 35 pieces à 3.05 m



## 157000

Inner corner profile 70° – 35° PVC

1 10			
Article no.	Dimensions	Plaster	Packaging
1570000001	23 × 23 mm	2 mm	Box = 70 pieces à 3.05 m



## 157200

Shadow gap profile PVC

Article no.	Dimensions	Groove	Plaster	Packaging
1572000001	22 × 22 mm	13 × 13 mm	2 mm	Box = 20 pieces à 3.05 m



Wallpaper edge profile

PVU					
Article no.	Dimensions	Wallpaper thickness	Packaging		
1540000001	20 × 20 mm	2 mm	Box = 60 pieces à 2.60 m		



#### 156600

End profile

PVC with pull-out cover strip

Article no.	Dimensions	Plasterboard	Plaster	Packaging
1566000001	30 × 12.5 mm	9.5 mm or more	2 mm	Box = 35 pieces à 3.00 m



#### 154100

Wallpaper edge profile inside corner PVC

Article no.	Dimensions	Wallpaper thickness	Packaging
1541000001	20 × 20 mm	2 mm	Box = 60 pieces à 2.60 m



#### 158400

End profile with soft lip

۷C	

				I
Article no.	Dimensions	Plasterboard	Plaster	Packaging
1584000001	28 × 9.5 mm	9.5 mm or more	2mm	Box = 30 pieces à 3.00 m



### 153300

Movement joint profile drywall construction

Article no.	Dimensions	Absorption of movement	Plaster	Packaging
1533000001	48 mm	+/- 1mm	3 mm	Box = 25 pieces à 2.50 m
1533000002	48 mm	+/- 1mm	3 mm	Box = 1 roll à 25.0 m



#### 156900

Connection profile for mineral fibre ceilings PVC

Article no.	Dimensions	Packaging
1569000001	28 × 22.5mm	Box = 10 pieces à 2.50 m
1569000002	28 × 22.5mm	Box = 10 pieces à 3.00 m

Finishes or connections to round columns or walls in mineral fibre ceilings.

Convex outer diameter 0.28<m

Concave inner diameter 2.45 m

Any waves that may appear can be smoothed out with a hot air blower



#### 152000

Shadow gap profile PVC

_					
A	Article no.	Dimensions	Joint	Plaster	Packaging
1	520000001	9.5 mm or more	10 mm	1mm	Box = 30 pieces à 2.50 m
1	520000003	9.5 mm or more	10 mm	1mm	Box = 30 pieces à 3.00 m



#### 160200 - 160300

Reveal profile L-shape PVC self-adhesive

LAC ZEIL-mailezine			<i>y</i>	
	Article no.	Plasterboard	Plaster	Packaging
	1602000001	12.5 mm	1mm	Box = 25 pieces à 2.50 m
	1603000001	12.5 mm	1mm	Box = 30 pieces à 2.50 m
	1603000002	12.5 mm	1mm	Box = 30 pieces à 3.00 m



C€

C€

CE



#### 150100 - 150600

Edging profile L-shape PVC

Article no.	Plasterboard	Plaster	Packaging
1501000001	9.5 mm	1mm	Box = 50 pieces à 2.50 m
1501000002	9.5 mm	1mm	Box = 50 pieces à 3.00 m
1502000001	12.5 mm	1mm	Box = 50 pieces à 2.50 m
1502000002	12.5 mm	1mm	Box = 50 pieces à 3.00 m
1503000001	15 mm	1mm	Box = 50 pieces à 2.50 m
1503000002	15 mm	1mm	Box = 50 pieces à 3.00 m
1504000001	18 mm	1mm	Box = 25 pieces à 3.00 m
1505000001	20 mm	1mm	Box = 25 pieces à 2.50 m
1505000002	20 mm	1mm	Box = 25 pieces à 3.00 m
1506000001	25 mm	1mm	Box = 25 pieces à 2.50 m
1506000002	25 mm	1mm	Box = 25 pieces à 3.00 m



### 151000 - 151100

Edging profile U-shape PVC

Article no.	Plasterboard	Plaster	Packaging
1510000001	9.5 mm	1mm	Box = 40 pieces à 2.50 m
1511000001	12.5 mm	1mm	Box = 40 pieces à 2.50 m
1511000002	12.5 mm	1mm	Box = 40 pieces à 3.00 m



#### 079000 - 079406

Joint cover strips Self-adhesive

Article no.	Туре	Mesh colour	Width	Packaging
0790020001	FibaTape	Light blue	48 mm	Box = 24 rolls à 20 m
0790030001	FibaTape	Light blue	48 mm	Box = 24 rolls à 45 m
0790040001	FibaTape	Light blue	48 mm	Box = 24 rolls à 90 m
0791000001	FibaTape	Light blue	10 cm	Box = 12 rolls à 90 m
0794060001	VWS	White	5 cm	Box = 60 rolls à 20 m
0794030001	VWS	White	5 cm	Box = 54 rolls à 45 m
0794040001	VWS	White	5 cm	Box = 24 rolls à 90 m
0794050001	VWS	White	5 cm	Box = 12 rolls à 153 m



#### 010200

Corner profile Bare aluminium

			1
Article no.	Dimensions	Plaster	Packaging
0102000003	23.5 × 23.5 mm	1mm	Bundle = 50 pieces à 2.00 m
0102000001	23.5 × 23.5 mm	1mm	Bundle = 50 pieces à 2.50 m
0102000008	23.5 × 23.5 mm	1mm	Bundle = 50 pieces à 2.60 m
0102000002	23.5 × 23.5 mm	1mm	Bundle = 50 pieces à 3.00 m
0102000007	23.5 × 23.5 mm	1mm	Box = 200 pieces à 2.50 m
0102000013	23.5 x 23.5mm	1mm	Box = 200 nieces à 3 00 m



### 010300

Corner profile Bare aluminium

bare diaminan				
Article no.	Dimensions	Plaster	Packaging	
0103000001	45 × 45 mm	1mm	Bundle = 25 pieces à 2.50 m	
0103000002	45 × 45 mm	1mm	Bundle = 25 pieces à 3.00 m	



### 010500

Corner profile

Bare aluminium, perforated on one side

bare didifficially perforated on one side				
	Article no.	Dimensions	Plaster	Packaging
	0105000001	23.5 × 23.5 mm	1mm	Bundle = 50 pieces à 3.00 m



## 010700

Corner profile Bare aluminium, pixelated

bare diaminani, pixelatea				
Article no.	Dimensions	Plaster	Packaging	
0107000001	23.5 × 23.5 mm	1mm	Box = 200 pieces à 2.50 m	
0107000002	23.5 × 23.5 mm	1mm	Box = 200 pieces à 3.00 m	



C€

C€

C€

13

#### 018000

Corner profile 135° Bare aluminium

Article no.	Dimensions	Plaster	Packaging
0180000001	23.5 × 23.5 mm	1mm	Bundle = 50 pieces à 2.50 m
0180000002	23.5 × 23.5 mm	1mm	Bundle = 50 pieces à 3.00 m

 $\epsilon$ 

 $\epsilon$ 



#### 030200

Corner profile Galvanised steel

Article no.	Dimensions	Plaster	Packaging
0302000004	24 × 24 mm	1mm	Bundle = 25 pieces à 2.50 m
0302000005	24 × 24 mm	1mm	Bundle = 25 pieces à 2.60 m
0302000002	24 × 24 mm	1mm	Bundle = 50 pieces à 3.00 m



### 077101

Two-piece edge protection
Aluzinc

Two-piece edge protection Aluzinc			
Article no.	Dimensions	Packaging	
0771010001	25 × 25 mm	Box = 10 rolls à 30.0 m	



### 030500

Corner profile Galvanised steel, pixelated

Article no.	Dimensions	Plaster	Packaging
0305000001	30 × 30 mm	1mm	Bundle = 25 pieces à 2.50 m
0305000009	30 × 30 mm	1mm	Bundle = 25 pieces à 2.60 m
0305000002	30 × 30 mm	1mm	Bundle = 25 pieces à 3.00 m



#### 040100

Lichtenstein profile Bare aluminium

Article no.	Dimensions	Plaster	Packaging
0401000001	13 × 23 mm	1mm	Bundle = 50 pieces à 2.50 m
0401000002	13 × 23 mm	1mm	Bundle = 50 pieces à 3.00 m
0401000003	13 × 23 mm	1mm	Box = 200 pieces à 2.50 m
0401000004	13 × 23 mm	1mm	Box = 200 pieces à 3.00 m



#### 038100

Corner profile Galvanised steel, stretched

Article no.	Dimensions	Plaster	Packaging
0381000001	30 × 30 mm	3mm	Bundle = 50 pieces à 2.50 m
0381000002	30 × 30 mm	3mm	Bundle = 50 pieces à 3.00 m



12

### 042100

Trim-L end profile

Trim-L end p Galvanised	orofile steel with pixelation	C€	
Article no.	Dimensions	Plaster	Packaging
0421000001	13 × 23 mm	1mm	Bundle = 20 pieces à 2.50 m
0421000003	13 × 23 mm	1mm	Bundle = 20 pieces à 2.75 m
0421000002	13 × 23 mm	1mm	Bundle = 20 pieces à 3.00 m



## 045000-045400

End profile

Galvanised steel

oulvariisea steel						
Article no.	Dimensions	Plasterboard	Plaster	Packaging		
0450000001	30 × 14 mm	12.5 mm	1mm	Bundle = 25 pieces à 2.50 m		
0450000002	30 × 14 mm	12.5 mm	1mm	Bundle = 25 pieces à 3.00 m		
0451000001	28 × 16.5 mm	15 mm	1mm	Bundle = 25 pieces à 2.50 m		
0451000002	28 × 16.5 mm	15 mm	1mm	Bundle = 25 pieces à 3.00 m		
0452000002	30 × 19.5 mm	18 mm	1mm	Bundle = 25 pieces à 3.00 m		
0453000001	30 × 21.5 mm	20 mm	1mm	Bundle = 25 pieces à 3.00 m		
0454000002	30 × 26.5 mm	25 mm	1mm	Bundle = 25 pieces à 3.00 m		





#### 046000 - 047000

Connection profile Galvanised steel

	C

Article no.	Plasterboard	Joint width	Packaging
0461000001	12.5 mm	4 mm	Bundle = 15 pieces à 2.50 m
0461000002	12.5 mm	4 mm	Bundle = 15 pieces à 3.00 m
0470000001	12.5 mm	6 mm	Bundle = 15 pieces à 2.50 m
0470000002	12.5 mm	6 mm	Bundle = 15 pieces à 3.00 m
0462000001	12.5 mm	10 mm	Bundle = 15 pieces à 2.50 m
0462000002	12.5 mm	10 mm	Bundle = 15 pieces à 3.00 m
0463000001	12.5 mm	15 mm	Bundle = 15 pieces à 2.50 m
0463000002	12.5 mm	15 mm	Bundle = 15 pieces à 3.00 m
0464000001	12.5 mm	20 mm	Bundle = 15 pieces à 2.50 m
0464000002	12.5 mm	20 mm	Bundle = 15 pieces à 3.00 m
0466000001	15 mm	4 mm	Bundle = 15 pieces à 2.50 m
0466000002	15 mm	4 mm	Bundle = 15 pieces à 3.00 m
0460000001	15 mm	6 mm	Bundle = 15 pieces à 3.00 m
0460000004	15 mm	6 mm	Bundle = 15 pieces à 2.50 m
0465000002	15 mm	20 mm	Bundle = 15 pieces à 3.00 m



#### 155600

Edging profile without bend L-shape Galvanised steel

(€

(€

rticle no.	Plasterboard	Plaster	Packaging
556000001	12 5 mm	1mm	Rundle = 25 nieces à 3 00 m



#### 155200 - 155500

Edging profile with bend L-shape Galvanised steel



Article no.	Plasterboard	Plaster	Packaging
1552000001	12.5 mm	1mm	Bundle = 25 pieces à 2.50 m
1552000002	12.5 mm	1mm	Bundle = 25 pieces à 3.00 m
1553000001	15 mm	1mm	Bundle = 25 pieces à 2.50 m
1553000002	15 mm	1mm	Bundle = 25 pieces à 3.00 m
1555000001	20 mm	1mm	Bundle = 25 pieces à 2.50 m



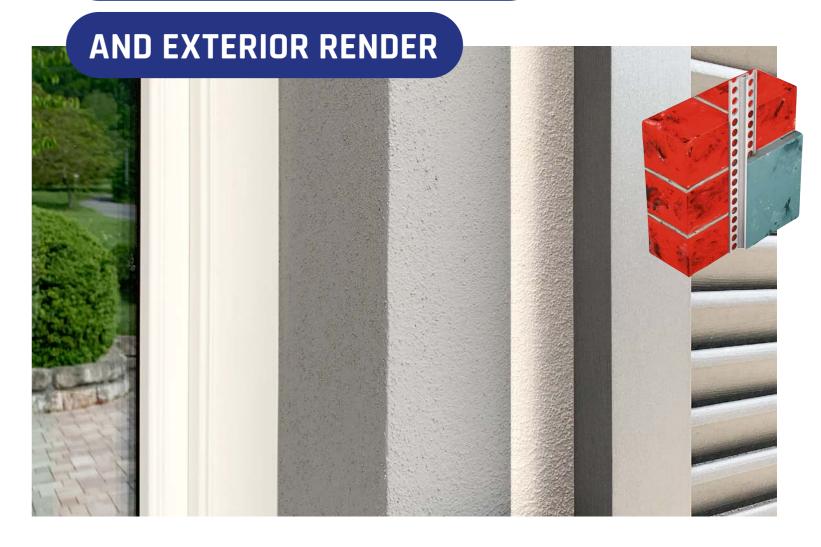
#### 156201-156301

Edging profile L-shape Galvanised steel, coated white



Article no.	Plasterboard	Plaster	Packaging
1562010001	12.5 mm	1mm	Bundle = 25 pieces à 2.50 m
1562010002	12.5 mm	1mm	Bundle = 25 pieces à 3.00 m
1563010001	15 mm	1mm	Bundle = 25 pieces à 3.00 m

# PVC PROFILES FOR INTERIOR



## **Characteristics**

For years, galvanised steel profiles have been well-known • 100% stainless and popular among tradespeople. But there is also an increasing focus on the risks of rust formation due to incorrect processing or unfavourable weather/space conditions and the resulting repair work.

The stainless steel profiles that have been used as alternatives up to now are not only very expensive but also difficult to process.

Based on this experience, VWS decided to develop render profiles made of PVC. The PVC profiles are easy to cut to length and can be used for all types of render/mortar.

Another advantage of the PVC profiles developed by VWS is their chemical resistance to chlorine and salt water, which allows them to be installed indoors and outdoors.

- Screed laying without consequences
- Ventilation behaviour has no consequences
- Can be used with all types of render/mortar
- Can be used everywhere, alternative to stainless steel
- Easy shortening possible without special tools
- Abrasion during rendering work without visible consequences
- Resistant to chlorine, resistant to salt water
- Lower weight protects your employees



#### 330000 + 330700

Edge alignment profile S

PVU			
Article no.	Dimensions	Render	Packaging
3300000001	40 × 40 mm	11 mm	Box = 25 pieces à 2.50 m
3300000002	40 × 40 mm	11 mm	Box = 25 pieces à 3.00 m
3307000001	40 × 40 mm	14 mm	Box = 25 pieces à 2.50 m
3307000002	40 × 40 mm	14 mm	Box = 25 pieces à 3.00 m



#### 340000 + 340600

Edge alignment profile L PVC with wide nose

Article no.	Dimensions	Render	Packaging
3406000001	40 × 40 mm	8 mm	Box = 25 pieces à 2.50 m
3406000002	40 × 40 mm	8mm	Box = 25 pieces à 3.00 m
3400000001	40 × 40 mm	10 mm	Box = 25 pieces à 2.50 m
3400000002	40 × 40 mm	10 mm	Box = 25 pieces à 3.00 m



#### 330100 + 330600 + 333000

Edge alignment profile S PVC

Article no.	Dimensions	Render	Packaging
3330000001	40 × 40 mm	3 mm	Box = 25 pieces à 2.50 m
3330000002	40 × 40 mm	3 mm	Box = 25 pieces à 3.00 m
3301000001	40 × 40 mm	6 mm	Box = 25 pieces à 2.50 m
3301000002	40 × 40 mm	6 mm	Box = 25 pieces à 3.00 m
3306000001	40 × 40 mm	8 mm	Box = 25 pieces à 2.50 m
3306000002	40 × 40 mm	8 mm	Box = 25 pieces à 3.00 m



#### 340000 + 340600

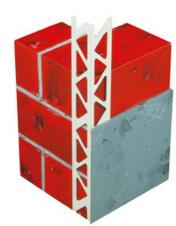
Edge alignment profile L PVC with dyed wide nose\*



#### 330600

Edge alignment profile M asymmetric

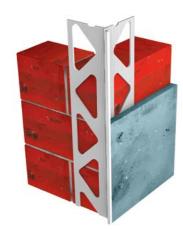
Article no.	Dimensions	Render	Packaging
3306000008	40 × 20 mm	8 mm	Box = 25 pieces à 3.00 m
3306000009	40 × 20 mm	8mm	Box = 25 pieces à 2.50 m



## 710000

Corner profile triangular hole and removal edge PVC

PVC		2	
Article no.	Dimensions	Plaster	Packaging
7100000001	25 × 25 mm	4 mm	Box = 50 pieces à 2.50 m



### 341000 + 341600

Edge alignment profile M PVC



	-	
/		/

Article no.	Dimensions	Render	Packaging
3410000001	40 × 40 mm	10 mm	Box = 25 pieces à 3.00 m
3410000002	40 × 40 mm	10 mm	Box = 25 pieces à 2.50 m
3416000001	40 × 40 mm	8 mm	Box = 25 pieces à 3.00 m
3416000002	40 × 40 mm	8 mm	Box = 25 pieces à 2.50 m



#### 331000 - 331700

Render end profile PVC

PVU			
Article no.	Dimensions	Render	Packaging
3314000001	3 mm × 23 mm	3 mm	Box = 50 pieces à 2.50 m
3310000001	5 mm × 23 mm	5 mm	Box = 50 pieces à 2.50 m
3317000001	6 mm × 23 mm	6 mm	Box = 50 pieces à 2.50 m
3315000001	8 mm × 23 mm	8 mm	Box = 50 pieces à 2.50 m
3311000001	10 mm × 23 mm	10 mm	Box = 50 pieces à 2.50 m
3316000001	12 mm × 23 mm	12 mm	Box = 50 pieces à 2.50 m
3312000001	14 mm × 23 mm	14 mm	Box = 50 pieces à 2.50 m
3313000001	20 mm × 23 mm	20 mm	Box = 50 pieces à 2.50 m





Quick render profile PVC





Article no.	Dimensions	Render	Packaging
2006000001	10 × 36 mm	10 mm	Box = 50 pieces à 2.75 m



## 333100 + 333300

Plinth end profile PVC

Article no.	Dimensions	Render	Packaging
3331000001	6 × 40 mm	6 mm	Box = 50 pieces à 2.00 m
3332000001	8 × 40 mm	8 mm	Box = 50 pieces à 2.00 m
3333000001	11 × 40 mm	11 mm	Box = 50 pieces à 2.00 m



#### 342400 + 342600

End profile PVC

3				
00000	9000	0.00	900	mon

Article po	Dimensions	Render	Packaging
Al title IIU.	DILLIGIUSIONS	Refluei	Puckuging
3424000001	10 × 40 mm	10 mm	Box = 25 pieces à 2.50 m
3424000003	10 × 40 mm (RAL 7016)	10 mm	Box = 25 pieces à 2.50 m
3424000004	10 × 40 mm (RAL 7037)	10 mm	Box = 25 pieces à 2.50 m
3426000001	14 × 40 mm	14 mm	Box = 25 pieces à 2.50 m
3426000003	14 × 40 mm (RAL 7016)	14 mm	Box = 25 pieces à 2.50 m
3426000004	14 × 40 mm (RAL 7036)	14 mm	Box = 25 pieces à 2.50 m



## 343200 + 343400

Plinth end profile PVC



Article no.	Dimensions	Render	Packaging
3432000001	10 × 38 mm	10 mm	Box = 25 pieces à 2.50 m
3432000003	10 × 38 mm (RAL 7016)	10 mm	Box = 25 pieces à 2.50 m
3432000004	10 × 38 mm (RAL 7037)	10 mm	Box = 25 pieces à 2.50 m
3434000001	14 × 38 mm	14 mm	Box = 25 pieces à 2.50 m
3434000003	14 × 38 mm (RAL 7016)	14 mm	Box = 25 pieces à 2.50 m
3434000004	14 × 38 mm (RAL 7037)	14 mm	Box = 25 pieces à 2.50 m



#### 344000

Plinth end profile PVC



Article no.	Dimensions	Render	Packaging
3440000001	14 × 51 mm	14 mm	Box = 25 pieces à 2.50 m



### 330200

End profile
PVC, perforated on one side

vo, periori	ated off offe side		
Article no.	Dimensions	Render	Packaging
3302000001	40 × 40 mm	6 mm	Box = 25 pieces à 2.50 m



## 334101-334302

Movement joint profile PVC



Article no.	Dimensions	Render	Packaging
3341010001	6 × 93 mm	6 mm	Box = 10 pieces à 3.00 m
3341020001	6 × 93 mm (RAL 7016)	6 mm	Box = 10 pieces à 3.00 m
3341020002	6 × 93 mm (RAL 7037)	6 mm	Box = 10 pieces à 3.00 m
3342010001	10 × 93 mm	10 mm	Box = 10 pieces à 3.00 m
3342020001	10 × 93 mm (RAL 7016)	10 mm	Box = 10 pieces à 3.00 m
3342020002	10 × 93 mm (RAL 7037)	10 mm	Box = 10 pieces à 3.00 m
3343010001	14 × 93 mm	14 mm	Box = 10 pieces à 3.00 m
3343020001	14 × 93 mm (RAL 7016)	14 mm	Box = 10 pieces à 3.00 m
3343020001	14 × 93 mm (RAL 7037)	14 mm	Box = 10 pieces à 3.00 m

# METAL PROFILES



## **Characteristics**

Our interior render profiles are made of galvanised steel. This provides a high level of stability during and after installation. This protects the finished wall from mechanical damage and forms stable connections and finishes.

When selecting and processing the profiles, please take into account the information sheet of the trade association of render profile manufacturers Europrofiles and our overview at page 53.



#### 201000

Corner render profile, angular Galvanised steel

Article no.	Dimensions	Render	Packaging
2010000003	34 × 34 mm	12 mm	Bundle = 25 pieces à 1.50 m
2010000004	34 × 34 mm	12 mm	Bundle = 25 pieces à 1.60 m
2010000005	34 × 34 mm	12 mm	Bundle = 25 pieces à 2.00 m
2010000006	34 × 34 mm	12 mm	Bundle = 25 pieces à 2.25 m
2010000001	34 × 34 mm	12 mm	Bundle = 25 pieces à 2.50 m
2010000007	34 × 34 mm	12 mm	Bundle = 25 pieces à 2.60 m
2010000009	34 × 34 mm	12 mm	Bundle = 25 pieces à 2.75 m
2010000002	34 × 34 mm	12 mm	Bundle = 25 pieces à 3.00 m



#### 202200

Corner plaster profile

Galvanised steel			/
Article no.	Dimensions	Render	Packaging
2022000001	50 × 50 mm	15 mm	Bundle = 15 pieces à 2.50 m
2022000002	50 × 50 mm	15 mm	Bundle = 15 pieces à 3.00 m



## 204900

Edge alignment profile, angular Galvanised steel

Article no.	Dimensions	Render	Packaging
2049000001	30 × 30 mm	8 mm	Bundle = 25 pieces à 2.50 m
2049000002	30 × 30 mm	8 mm	Bundle = 25 pieces à 3.00 m



Galvanisea steel					
	Article no.	Dimensions	Render	Packaging	
	2050000001	30 × 30 mm	8 mm	Bundle = 25 pieces à 2.50 m	



CE

CE

C€

Bundle = 25 pieces à 3.00 m



#### 205100

Edge alignment profile Galvanised steel

Article no.	Dimensions	Render	Packaging
2051000001	30 × 30 mm	8 mm	Bundle = 25 pieces à 2.50 m
2051000002	30 × 30 mm	8 mm	Bundle = 25 pieces à 3.00 m



#### 202500 + 202800 End profile

Lina prome	
Galvanised	steel

Article no.	Dimensions	Render	Packaging
2025000001	9 × 32 mm	9 mm	Bundle = 25 pieces à 2.50 m
2025000002	9 × 32 mm	9 mm	Bundle = 25 pieces à 3.00 m
2028000001	14 × 28 mm	14 mm	Bundle = 25 pieces à 2.50 m
2028000002	14 × 28 mm	14 mm	Bundle = 25 pieces à 3.00 m



#### 205200 - 205300

Edge alignment profile Galvanised steel

Salvasea stee.				
Article no.	Dimensions	Render	Angle	Packaging
2052000001	41 × 41 mm	10 mm	88°	Bundle = 15 pieces à 2.50 m
2052000008	41 × 41 mm	10 mm	88°	Bundle = 15 pieces à 2.60 m
2052000002	41 × 41 mm	10 mm	88°	Bundle = 15 pieces à 2.70 m
2052000002	41 × 41 mm	10 mm	88°	Bundle = 15 pieces à 3.00 m
2053000001	41 × 41 mm	12 mm	77°	Bundle = 15 pieces à 2.50 m

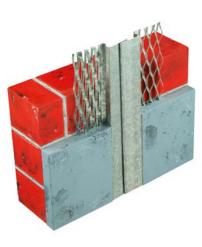


#### 202300 + 202400 + 202600

End profile Galvanised steel

	Article no.	Dimensions	Render	Packaging
	2023000001	3 × 30 mm	3 mm	Bundle = 25 pieces à 2.50 m
	2023000001	3 × 30 mm	3 mm	Bundle = 25 pieces à 3.00 m
	2024000001	6 × 28 mm	6 mm	Bundle = 25 pieces à 2.50 m
	2024000002	6 × 28 mm	6 mm	Bundle = 25 pieces à 3.00 m
	2026000001	10 × 32 mm	10 mm	Bundle = 25 pieces à 2.50 m

10 mm



#### 203600 Movement joint profile

Galvanised steel

gnivatiizea zreei					
Article no.	Dimensions	Render	Packaging		
2036000001	66 × 14 mm	14 mm	Bundle = 25 pieces à 2.50 m		
Or to be used in combination with					
2028000001	14 × 28 mm	14 mm	Bundle = 25 pieces à 2.50 m		

203600

203600

(€

C€



#### 202700

Stretched end profile Galvanised steel

2026000002 10 × 32 mm

Article no.	Dimensions	Render	Packaging
2027000001	10 × 55 mm	10 mm	Bundle = 25 pieces à 2.50 m
2027000003	10 × 55mm	10 mm	Bundle = 25 pieces à 2.60 m
2027000002	10 × 55 mm	10 mm	Bundle = 25 pieces à 3.00 m



#### 208801

Ribbed drawn metal Galvanised steel

UUIVUIIISEU STEET				
Article no.	Dimensions	Profile height	Packaging	
2088010001	60 cm wide	4 mm	Bundle = 20 pieces à 2.50 m	



#### 202100

Edge reveal profile Galvanised steel

oulvulliseu steel					
Article no.	Dimensions	Render	Packaging		
2021000001	9 × 50 mm	9 mm	Bundle = 15 pieces à 2.50 m		



#### 200100 - 200300

Quick render profile Galvanised steel



Article no.	Dimensions	Render	Packaging
2001000004	6 × 21 mm	6 mm	Bundle = 50 pieces à 2.00 m
2001000001	6 × 21 mm	6 mm	Bundle = 50 pieces à 2.50 m
2001000003	6 × 21 mm	6 mm	Bundle = 50 pieces à 2.60 m
2001000002	6 × 21 mm	6 mm	Bundle = 50 pieces à 3.00 m
2002000001	10 × 24 mm	10 mm	Bundle = 50 pieces à 2.50 m
2002000003	10 × 24 mm	10 mm	Bundle = 50 pieces à 2.60 m
2002000002	10 × 24 mm	10 mm	Bundle = 50 pieces à 3.00 m
2003000001	13 × 21 mm	13 mm	Bundle = 50 pieces à 2.50 m



#### 200400 + 200500

Quick render profile Aluminium



CE

 $\epsilon$ 

Article no.	Dimensions	Render	Packaging
2004000001	6 × 21 mm	6 mm	Bundle = 50 pieces à 2.60 m
2004000002	6 × 21 mm	6 mm	Bundle = 50 pieces à 3.00 m
2005000001	10 × 24 mm	10 mm	Bundle = 50 pieces à 2.60 m
2005000002	10 × 24 mm	10 mm	Bundle = 50 pieces à 3.00 m



#### 203100 + 203200

Plinth end profile Galvanised steel



 Article no.
 Dimensions
 Plaster
 Packaging

 2031000001
 9 × 47 mm
 9 mm
 Bundle = 25 pieces à 2.50 m

 2031000002
 9 × 47 mm
 9 mm
 Bundle = 25 pieces à 3.00 m

 2032000001
 12 × 51 mm
 12 mm
 Bundle = 25 pieces à 2.50 m

 2032000002
 12 × 51 mm
 12 mm
 Bundle = 25 pieces à 3.00 m

# **METAL PROFILES**



## **Characteristics**

Our exterior render profiles are made of galvanised steel and covered with a PVC coating. This provides a high level of stability during and after installation. This protects the finished wall from mechanical damage and forms stable connections and finishes. We can also produce the PVC noses in different colours in our production.

Simply contact us if you have any special requests in this regard. When selecting and processing the profiles, please take into account the information sheet of the trade association of render profile manufacturers Europrofiles and our overview at page 52.



Corner plaster profile with PVC nose Galvanised steel

dulvulliseu steel			,	
	Article no.	Dimensions	Render	Packaging
	3022000001	50 × 50 mm	15 mm	Bundle = 15 pieces à 2.50 m
	3022000002	50 × 50 mm	15 mm	Bundle = 15 pieces à 3.00 m



#### 302400 + 302600

End profile with PVC nose Galvanised steel

Article no. Dimensions

ler	Packaging
1	Bundle = 25 pieces à 2.50 m
	Dundlo - OF piocos à 0.00 m

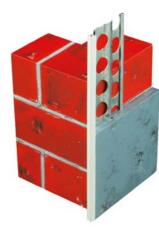
3024000001	10 × 48 mm	10 mm	Bundle = 25 pieces à 2.50 m
3024000002	10 × 48 mm	10 mm	Bundle = 25 pieces à 3.00 m
3026000001	14 × 52 mm	14 mm	Bundle = 25 pieces à 2.50 m
3026000002	14 × 52 mm	14 mm	Bundle = 25 pieces à 3.00 m



#### 304900

Edge alignment profile with PVC nose\* Galvanised steel

			/
Article no.	Dimensions	Render	Packaging
3049000001	30 × 30 mm	8 mm	Bundle = 15 pieces à 2.50 m
3049000002	30 × 30 mm	8 mm	Bundle = 15 pieces à 3.00 m



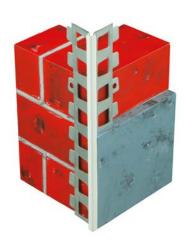
#### 302100

Edge reveal profile with PVC nose Galvanised steel

R	 

 $\epsilon$ 

Article no.	Dimensions	Render	Packaging
3021000001	10 × 50 mm	10 mm	Bundle = 15 pieces à 2.50 m
3021000002	10 × 50 mm	10 mm	Bundle = 15 pieces à 3.00 m



### 305200 + 305400 + 305500

Edge alignment profile with PVC nose\* Galvanised steel

Article no.	Dimensions	Render	Packaging
3052000001	41 × 41 mm	10 mm	Bundle = 15 pieces à 2.50 m
3052000002	41 × 41 mm	10 mm	Bundle = 15 pieces à 3.00 m
3054000001	41 × 41 mm	14 mm	Bundle = 15 pieces à 2.50 m
3054000002	41 × 41 mm	14 mm	Bundle = 15 pieces à 3.00 m
3055000002	51 × 51 mm	20 mm	Bundle = 15 pieces à 3.00 m



#### 303200 + 303400 + 303600

Plinth end profile with PVC nose Galvanised steel

)		
ĺ		
3		
ديا		

C€

Article no.	Dimensions	Renaer	Packaging
3032000001	10 × 48 mm	10 mm	Bundle = 25 pieces à 2.50 m
3032000002	10 × 48 mm	10 mm	Bundle = 25 pieces à 3.00 m
3034000001	14 × 51 mm	14 mm	Bundle = 25 pieces à 2.50 m
3034000002	14 × 51 mm	14 mm	Bundle = 25 pieces à 3.00 m
3036000002	20 × 48 mm	20 mm	Bundle = 25 pieces à 3.00 m

Rende

15 mm



#### 305700 + 305900

Edge alignment profile with pointed PVC nose\*

Galvanisea steel				
	Article no.	Dimensions	Render	Packaging
	3057000001	41 × 41 mm	10 mm	Bundle = 15 pieces à 2.50 m
	3057000002	41 × 41 mm	10 mm	Bundle = 15 pieces à 3.00 m
	3059000001	41 × 41 mm	14 mm	Bundle = 15 pieces à 2.50 m
	3059000002	41 × 41 mm	14 mm	Bundle = 15 pieces à 3.00 m



#### 306000

Wire corner profile (APS) Galvanised steel

Article no. Dimensions

3060000001 62 × 62 mm



	·
er e	Packaging
	Box = 40 pieces à 2.95 m



Wire reveal profile (APA) Galvanised steel

Galvanised steel					
Article no.	Dimensions	Render	Packaging		
3061000001	30 × 62 mm	15 mm	Box = 40 pieces à 2.95 m		



### 309600

Reinforcement mesh

Article no.	Mesh	Width	Packaging
3096000001	10 × 10 mm blue	100 cm	Roll = 50 m <sup>2</sup>



### 306200

Wire corner profile (AP) Galvanised steel

oulvullised steel			*	
	Article no.	Dimensions	Render	Packaging
	3062000001	62 × 62 mm	15 mm	Box = 40 pieces à 2.95 m
	V			



### 306400

Round wire arch profile (APB) Galvanised steel

Januarii Jean Jilee.				
	Article no.	Dimensions	Render	Packaging
	3064000001	60 × 60 mm	15 mm	Box = 40 pieces à 2.95 m



## 306500

Wire round arch profile (APBK) with PVC nose

Wire round Galvanised	arch profile (APBK) with PV( steel	C nose	/ \ CE
Article no.	Dimensions	Render	Packaging
3065000001	60 × 60 mm	15 mm	Box = 25 pieces à 2.95 m



 $\epsilon$ 

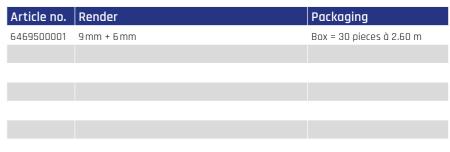
140 g/m²

3096000001	10 × 10 mm blue	100 cm	Roll = 50 m <sup>2</sup>











#### 643001 + 644001 + 645000

Reveal profile Basic

PVC

Article no.	Render	Packaging
6430010001	6 mm	Box = 30 pieces à 2.40 m
6440010001	9 mm	Box = 30 pieces à 2.40 m
6450000004	15 mm	Box = 30 pieces à 2.60 m



#### 643300 + 644300

Reveal profile with lip

Article no.	Render	Packaging
6433000001	6 mm	Box = 30 pieces à 2.60 m
6443000001	9 mm	Box = 30 pieces à 2.60 m



#### 644500

Reveal profile with bar

PVC					
Article no.	Render	Packaging			
6445000002	9 mm	Box = 30 pieces à 1.40 m			
6445000001	9 mm	Box = 30 pieces à 2.40 m			
6445000006	9 mm	Box = 30 pieces à 2.60 m			



## **Characteristics**

VWS reveal profiles are used as render finishes, on doors and windows, with commercially available renders or ETIC systems made of polystyrene or mineral wool.

All VWS reveal profiles are made of rigid PVC and have a protective flap with adhesive strip for attaching a window film. For fastening to door and window elements, the reveal profiles have a self-adhesive 3 mm PE foam tape or an extruded TPE hollow chamber with adhesive strip/PE foam strip – depending on the version.

Please read the processing instructions at page 34.

The 3 mm PE foam tape only serves as an elastic connection between profile, render and door/window frame and can only absorb dynamic movements depending on its dimensioning and stretching capacity.

Use our profiles with a hollow chamber, e.g. Dynamik and Akkordeon, to absorb static movements.

The alkali-resistant and shift-resistant mesh strip is reliably and robustly connected to the VWS reveal profile.



#### 646500 + 647500

Reveal profile PVC



Article no.	Render	Packaging	
6465000003	6 mm	Box = 30 pieces à 2.60 m	
6475000003	9 mm	Box = 30 pieces à 2.60 m	



#### 643800

Reveal profile Phantom II DYNAMIK PVC with mesh



Article no.	Render	Colour	Packaging
6438000001	5 mm		Box = 30 pieces à 2.60 m
6438000003	5 mm	(grey RAL 7016)	Box = 30 pieces à 2.60 m



#### 644910 + 645910 + 644911

Reveal profile DYNAMIK PVC



Article no.	Render	Colour	Packaging
6459100001	6 mm		Box = 30 pieces à 2.60 m
6449100001	9 mm		Box = 30 pieces à 2.60 m
6449110001	9 mm	Grey (RAL 7016)	Box = 30 pieces à 2.60 m

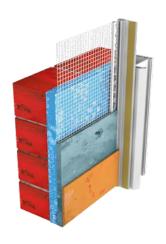


#### 644600

Reveal profile AKKORDEON PVC with mesh



1 VO WIGHTHESH		
Article no.	Render	Packaging
6446000001	9 mm	Box = 30 pieces à 2.40 m
6446000003	9 mm	Box = 30 pieces à 2.60 m



#### 646900

Combi reveal profile with lip PVC with mesh





Article no.	Render	Packaging
6469000001	9 mm + 6 mm	Box = 30 pieces à 2.60 m



#### 644810 - 644811

Reveal profile DYNAMIK
PVC with mesh



Article no.	Render	Colour	Packaging
6448100001	9 mm		Box = 30 pieces à 2.60 m
6448110001	9 mm	Anthracite (RAL 7016)	Box = 30 pieces à 2.60 m
6448110002	9 mm	Dust grey (RAL 7037)	Box = 30 pieces à 2.60 m



### 646000 + 647000

Reveal profile PVC with mesh



Article no.	Render	Packaging
6470000002	6 mm	Box = 30 pieces à 1.40 m
6470000001	6 mm	Box = 30 pieces à 2.40 m
6470000020	6 mm	Box = 30 pieces à 2.60 m
6460000002	9 mm	Box = 30 pieces à 1.40 m
6460000001	9 mm	Box = 30 pieces à 2.40 m
6460000019	9 mm	Box = 30 pieces à 2.60 m



### 645810 + 644400 + 645811

Reveal profile DYNAMIK



PVC WITH MESH			
Article no.	Render	Colour	Packaging
6458100001	6 mm		Box = 30 pieces à 2.60 m
6458110001	6 mm	Anthracite (RAL 7016)	Box = 30 pieces à 2.60 m
6458110002	6 mm	Dust grey (RAL 7037)	Box = 30 pieces à 2.60 m
6444000001	14 mm		Box = 30 pieces à 2.60 m



640500	
T-plastering strip	
PVC with mesh and flo	

Article no.	Render	Packaging
6405000001	5 mm	Box = 20 pieces à 2.60 m

## **Processing instructions**

#### Selection

Select the appropriate profile for the installation situation in order to avoid consequential damage, . If the expected movement of the doors or windows is not precisely specified, the profile with the higher absorption of movement should be selected. For ETIC systems, we recommend VWS reveal profiles with mesh strips. VWS reveal profiles are not suitable on anodised aluminium window profiles or waxed wooden windows. Dark window profiles have a stronger expansion under thermal load (e.g. solar radiation/cold), which the profile may not be able to absorb. Gluing on roller shutter guide rails can impair the function of the reveal profile.

We would like to point out that VWS reveal profiles are only suitable for connections to doors and windows if they are anchored in masonry and the masonry is coated with commercially available renders and / or ETIC systems made of polystyrene or mineral wool. The doors and windows must be installed and sealed in accordance with the valid directives, guidelines for the planning and execution of the installation of windows and doors, of RAL Gütegemeinschaft Fenster und Haustüren e.V. in Frankfurt, as well as the latest state of the art. Other window installation situations, e.g. in wood framed walls or other insulation materials, are subject to case-by-case examination and must be approved by the respective rendering or ETIC system manufacturer.

#### Processing

The processing temperature of the profiles and the substrate must not be below +5°C or above +40°C during installation. We recommend shortening the VWS reveal profiles to the required length using support shears. The properties of the VWS reveal profiles can only be guaranteed in original lengths. Profile joints must be avoided. Any profile joints must be sealed separately, e.g. with sealing tape or sealant. We generally recommend using a sealing tape to create a second level of sealing. Movement compensation elements for large window elements must be observed and must not be glued over with the VWS reveal profiles. All substrates must be even, dry, free of adhesion-reducing residues, free of dust and grease, load-bearing and suitable for bonding.

#### Adhesive tests must absolutely be carried out!

When attaching the VWS reveal profiles, make sure that there is no gap between the profile and the masonry or insulation board when fixing. Otherwise, there is a risk of backfilling with render, which can restrict the function of the VWS reveal profile. To make it easier to remove the protective flap later, we recommend detaching the protective flap at the profile ends around 3 cm from the profile before installation. After finishing the rendering or painting work, the protective flap must be bent to the removal bar and then pulled off from top to bottom, parallel to the reveal profile.

## **PROFILES FOR EXTERNAL**

## THERMAL INSULATION CLADDING SYSTEMS



## **Characteristics**

Profiles for external thermal insulation cladding systems have special requirements. Here, a mesh is required to ensure the necessary embedding in the system. With our profiles we offer you the complete range of the assortment.

In addition to the simple mesh corner angles, you will also find highly innovative products for all applications. For example, the asymmetrical corner angle, where you can apply different render thicknesses on one corner. This is important for scratched render, for example, but also for other renders.

Movement joint profiles are also particularly important here. In addition to the usual vertical movement joints for the surface and the corner, we also have horizontal movement joints. This is the profile for a crack-free façade when adding storeys to buildings.

On the following pages you will find a diverse selection of profiles for all possible insulation systems.



#### 332800 + 336000

Asymmetric edge profile PVC with mesh

Article no.	Dimensions	Render	Packaging
3328000001	12.5 × 12.5 cm	5/8 mm	Box = 10 pieces à 2.50 m
3360000001	10 × 15 cm	7/14 mm	Box = 10 pieces à 2.50 m



#### 511500 - 513300

Corner profile angle PVC with triangular perforation

Article no	. Dimensions	Packaging
5115000001	6 × 9 cm	Box = 100 pieces à 2.50 m
5120000001	8 × 12 cm	Box = 100 pieces à 2.50 m
5125000001	10 × 15 cm	Box = 100 pieces à 2.50 m
5125000002	10 × 15 cm	Box = 50 pieces à 2.50 m
5133000001	10 × 23 cm	Box = 50 pieces à 2.50 m



#### 330300 + 330500

Edge alignment profile PVC with mesh

Article no.	Dimensions	Render	Packaging
3303000001	12.5 × 12.5 cm	3 mm	Box = 15 pieces à 2.50 m
3305000001	12.5 × 12.5 cm	6 mm	Box = 15 pieces à 2.50 m



#### 522000 - 523300

Corner profile angle Bare aluminium

Article no.	Dimensions	Packaging
5220000001	8 × 12 cm	Box = 100 pieces à 2.50 m
5225000001	10 × 15 cm	Box = 100 pieces à 2.50 m
5233000001	10 × 23 cm	Box = 50 pieces à 2.50 m



## 330400 + 330800 + 330900

Edge alignment profile PVC with mesh

Article no.	Dimensions	Render	Packaging
3308000001	12.5 × 12.5 cm	8mm	Box = 10 pieces à 2.50 m
3304000001	12.5 × 12.5 cm	11 mm	Box = 10 pieces à 2.50 m
3309000001	12.5 × 12.5 cm	14 mm	Box = 10 pieces à 2.50 m



#### 551500 - 554000

Corner profile angle PVC

Article no.	Dimensions	Packaging
5515000001	6 × 9 cm	Box = 100 pieces à 2.50 m
5520000001	8 × 12 cm	Box = 100 pieces à 2.50 m
5520000003	8 × 12 cm	Box = 50 pieces à 2.50 m
5525000001	10 × 15 cm	Box = 50 pieces à 2.50 m
5533000001	10 × 23 cm	Box = 50 pieces à 2.50 m
5540000001	10 × 30 cm	Box = 50 pieces à 2.50 m



#### 702000

Corner profile angle PVC with removal edge

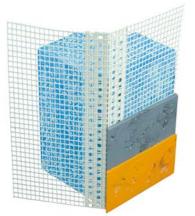
illovul euge		
Dimensions	Render	Packaging
10 × 10 cm	4 mm	Box = 25 pieces à 2.50 m
10 × 15 cm	4 mm	Box = 25 pieces à 2.50 m
	10 × 10 cm	Dimensions Render  10 × 10 cm 4 mm



### 652000 - 652500

Corner profile angle for round arches

PVC		
Article no.	Dimensions	Packaging
6520000001	8 × 12 cm	Box = 50 pieces à 2.50 m
6525000001	10 × 15 cm	Box = 50 pieces à 2.50 m



#### 590101 + 590102

Rolled corner PVC with mesh

Article no.	Dimensions	Packaging
5901010001	12.5 × 12.5 cm	Box = 1 roll à 25 m
5901020001	12.5 × 12.5 cm	Box = 1 roll à 50 m



#### 592500

Corner profile angle Flexibel PVC with mesh

Article no.	Dimensions	Packaging
5925000001	10 × 15 cm	Box = 100 pieces à 2.50 m

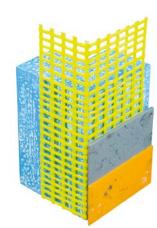
Variable angle



### 571600

Reinforcing angle for inside corners of the roll

Article no.	Dimensions	Mesh	Packaging
5716000001	7 × 9 cm	280 g/m²	Roll à 50 m



#### 562000 + 562500

Reinforcing angle Yellow

ICIIOW			
Article no.	Dimensions	Mesh	Packaging
5620000001	8 × 12 cm	420 g/m²	Box = 50 pieces à 2.60 m
5625000001	10 × 15 cm	420 g/m²	Box = 50 pieces à 2.60 m



#### 430200 - 432505

Plinth profiles Bare aluminium

Article no.	Insulation board thickness	Material thickness	Packaging
4302000001	SPU 20 mm	0.6 mm	Bundle = 20 pieces à 2.50 m
4303000001	SPU 30 mm	0.6 mm	Bundle = 20 pieces à 2.50 m
4304000001	SPU 40 mm	0.6 mm	Bundle = 20 pieces à 2.50 m
4305000001	SPU 50 mm	0.6 mm	Bundle = 20 pieces à 2.50 m
4306000001	SPU 60 mm	0.6 mm	Bundle = 20 pieces à 2.50 m
4307000001	SPU 70 mm	0.6 mm	Bundle = 20 pieces à 2.50 m
4308000001	SPU 80 mm	0.6 mm	Bundle = 20 pieces à 2.50 m
4309000001	SPU 90 mm	0.6 mm	Bundle = 20 pieces à 2.50 m
4310010001	SPU 100 mm	0.8 mm	Bundle = 20 pieces à 2.50 m
4311010001	SPU 110 mm	0.8 mm	Bundle = 10 pieces à 2.50 m
4312010001	SPU 120 mm	0.8 mm	Bundle = 10 pieces à 2.50 m
4314010001	SPU 140 mm	0.8 mm	Bundle = 10 pieces à 2.50 m
4315020001	SPU 150 mm	1.0 mm	Bundle = 10 pieces à 2.50 m
4316020001	SPU 160 mm	1.0 mm	Bundle = 10 pieces à 2.50 m
4318020001	SPU 180 mm	1.0 mm	Bundle = 10 pieces à 2.50 m
4320020001	SPU 200 mm	1.0 mm	Bundle = 2 pieces à 2.50 m
4322050003	SPU 220 mm	1.2 mm	Bundle = 2 pieces à 2.50 m
4324050003	SPU 240 mm	1.2 mm	Bundle = 2 pieces à 2.50 m
4325050001	SPU 250mm	1.2 mm	Bundle = 2 pieces à 2.50 m
Other dimensi	ons available on request		

Other dimensions available on request



#### 460301 + 460304

Plinth profile connector Plastic

Article no.	Dimensions	Packaging
4603010001	Length 30 mm	Bag = 100 pieces
4603040001	Length 1.15 m	Bag = 10 pieces



### 465000 - 465300

VWS clip-on profile
PVC with mesh

PVG WILITIII	6211	1
Article no.	Render	Packaging
4650000001	5mm	Box = 25 pieces à 2.50 m
4651000001	10 mm	Box = 25 pieces à 2.50 m
4653000001	14 mm	Box = 25 pieces à 2.50 m





#### VWS PLINTH PROFILES **PREMIUM**

Offer a thermal bridge-free plinth end\* for insulation board thicknesses of 40 - 240 mm with only 7 profiles



## 420300 40 mm 420600 60 mm 421600 100 mm

422600

180 mm

#### 420300 420600 421600

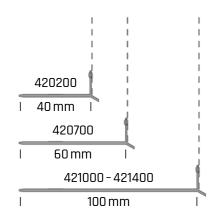
Plinth profile PREMIUM I, III, V base profile PVC

Article no.	Туре	Combination with	Packaging
4203000001	Type V for 40 – 60 mm	420200	Box = 10 pieces à 2.00 m
4206000001	Type III for 60 – 90 mm	420700	Box = 10 pieces à 2.00 m
4216000001	Type I for 100 – 160 mm	421000 + 421100 +	Box = 10 pieces à 2.00 m
		421400	



Plinth profile PREMIUM II base profile PVC

Article no.	Туре	Combination with	Packaging
4226000001	Type II for 180 - 240 mm	421000 + 421100 +	Box = 10 pieces à 2.00 m
		421400	



#### 420200 420700 421000 421100 421400

Combination end profile PREMIUM insert profile PVC with mesh

Article no.	Render	Combination with	Packaging
4202000001	5 mm	420300	Box = 10 pieces à 2.00 m
4207000001	5 mm	420600	Box = 10 pieces à 2.00 m
4210000001	5 mm	421600 + 422600	Box = 10 pieces à 2.00 m
4211000001	10 mm	421600 + 422600	Box = 10 pieces à 2.00 m
4214000001	14 mm mesh 8 × 8 mm	421600 + 422600	Box = 10 pieces à 2.00 m



#### 648501

Drip edge profile Exklusiv PVC with mesh

Article no.	Dimensions	Render	Packaging
6485010001	10 × 10 cm	5 mm	Box = 20 pieces à 2.50 m
6485010002	10 × 10 cm	5 mm	Box = 20 pieces à 2.00 m



#### 648503

Drip edge end profile Exklusiv 12.5 mm PVC with mesh

Article no.	Dimensions	Render	Packaging
6485030001	10 cm	5 mm	Box = 20 pieces à 2.50 m



#### 649000 + 649200

Drip edge profile Standard PVC with mesh

Article no.	Dimensions	Render	Packaging
6490000001	10 × 10 cm	5 mm	Box = 20 pieces à 2.50 m
6492000001	10 × 10 cm	10 mm	Box = 20 pieces à 2.50 m



#### 649001

Drip edge profile Standard round arch PVC with mesh

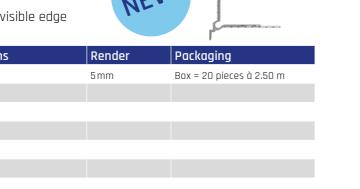
VO WICH HIESH			·
Article no.	Dimensions	Render	Packaging
6490010001	10 cm	5mm	Box = 10 pieces à 2.50 m

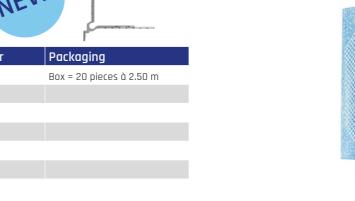
Drip edge profile with visible of PVC with mesh

edge	NEW	

NEW	1	
	I _	

			•
Article no.	Dimensions	Render	Packaging
6485050001	10 × 10 cm	5 mm	Box = 20 pieces à 2.50 m







#### 634100 - 634301

Movement joint profile PVC w

NEW!	
------	--

F	PVC with mesh							
	Article no.	Joint width		Render	Packaging			
	6341000001	max. 30 mm		6 mm	Box = 10 pieces à 3.00 m			
	6341010001	max. 30 mm	RAL 7016	6 mm	Box = 10 pieces à 3.00 m			
	6341010002	max. 30 mm	RAL 7037	6 mm	Box = 10 pieces à 3.00 m			
	6342000001	max. 30 mm		10 mm	Box = 10 pieces à 3.00 m			

634101 634101 634200 6342010001 max. 30 mm RAL 7016 10 mm Box = 10 pieces à 3.00 m 6342010002 max. 30 mm 10 mm Box = 10 pieces à 3.00 m 6343000001 max. 30 mm 14 mm Box = 10 pieces à 3.00 m 6343010001 max. 30 mm RAL 7016 14 mm Box = 10 pieces à 3.00 m

RAL 7037



#### 632700 - 632703

6343010002 max. 30 mm

Article no. Joint width

Movement joint profile 2000 E-shape PVC CO-extruded; wall surface



14 mm

6327000001	15-60 mm	5 mm	Box = 25 pieces à 2.50 m
6327010001	15-60 mm	5 mm	Box = 10 pieces à 2.50 m
6327020001	15-60 mm	10 mm	Box = 25 pieces à 2.50 m
6327030001	15-60 mm	14 mm	Box = 25 pieces à 2.50 m



#### 632800 - 632803

Movement joint profile 2000 V-shape PVC CO-extruded; corner area



Box = 10 pieces à 3.00 m

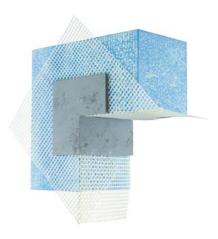
Article no.	Joint width	Render	Packaging
6328000001	15-60 mm	5 mm	Box = 25 pieces à 2.50 m
6328010001	15-60 mm	5 mm	Box = 10 pieces à 2.50 m
6328020001	15-60 mm	10 mm	Box = 25 pieces à 2.50 m
6328030001	15-60 mm	14 mm	Box = 25 pieces à 2.50 m



#### 591000

Reinforcing mesh arrow (AGP)

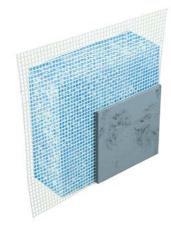
Article no.	Dimensions	Packaging
5910000001	33 cm wide, 38.5 cm long	Box = 50 pieces



#### 594100 + 594200

Camber corner angle with diagonal reinforcement

Article no.	Reveal depth	Packaging
5941000001	10 cm	Box = 25 pieces
5942000001	20 cm	Box = 25 pieces



#### 598000-598301

Reinforcement mesh

Article no.	Mesh	Width	Mesh colour	Packaging
5980000001	$4 \times 4$ mm / 160 g/m <sup>2</sup>	100 cm	White	50 m² per roll
5980010001	4 × 4 mm / 160 g/m²	100 cm	Yellow	50 m² per roll
5983000001	4 × 4 mm / 160 g/m²	110 cm	White	55 m² per roll
5983010001	$4 \times 4$ mm / 160 g/m <sup>2</sup>	110 cm	Yellow	55 m² per roll
5981000001	7 × 7 mm / 160 g/m²	100 cm	White	50 m² per roll
5981010001	7 × 7 mm / 210 g/m <sup>2</sup>	110 cm	White	55 m² per roll



#### 641000 - 641700

Render end profile PVC with mesh



1 to Williams				
Article no.	Dimensions	Render	Packaging	
6414000001	3 mm × 23 mm	3mm	Box = 25 pieces à 2.50 m	
6410000001	5 mm × 23 mm	5 mm	Box = 25 pieces à 2.50 m	
6417000001	6 mm × 23 mm	6 mm	Box = 25 pieces à 2.50 m	
6415000001	8 mm × 23 mm	8 mm	Box = 25 pieces à 2.50 m	
6411000001	10 mm × 23 mm	10 mm	Box = 25 pieces à 2.50 m	
6416000001	12 mm × 23 mm	12 mm	Box = 25 pieces à 2.50 m	
6412000001	14 mm × 23 mm	14 mm	Box = 25 pieces à 2.50 m	
6413000001	20 mm × 23 mm	20 mm	Box = 25 pieces à 2.50 m	



Horizontal movement joint profile Two-piece PVC with mesh

Article no.	Joint width	Render	Packaging
6302000001	20 mm	5 mm	Box = 10 pieces à 2.50 m



#### 494000

VWS groove profile PVC

Article no.	Dimensions	Render	Packaging
4940000001	32/30/23 mm	5 mm	Box = 20 pieces à 2.50 m



### 640400

Sheet metal connection profile PVC with mesh

Article no.	Dimensions	Render	Packaging
6404000001	10 cm	5-10 mm	Box = 25 pieces à 2.50 m



#### 495000 + 495100

VWS fascia mesh profile type I + II Trapezoidal shape

Article no.	Dimensions	Туре	Packaging
4950000001	30/20/17 mm	Type I	Box = 10 pieces à 2.00 m
4951000001	37/20/17 mm	Type II	Box = 10 pieces à 2.00 m

495000

495100



## 640000 + 640001

Attika end profile PVC with mesh

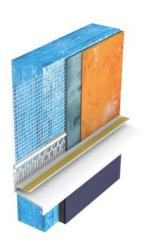
Article no.	Туре	Render	Packaging
6400000001	With adhesive tape	5 mm	Box = 10 pieces à 2.50 m
6400010001	Without adhesive tape	5 mm	Box = 10 pieces à 2.50 m



#### 496000

VWS fascia mesh profile type III V-shape

Article no.	Dimensions	Туре	Packaging
4960000001	30/0/17 mm	Type III	Box = 10 pieces à 2.00 m



#### 640100

Transition profile for ETICS on ceramics PVC with mesh

			4
Article no.	Dimensions	Render	Packaging
6401000001	35 mm	5 mm	Box = 10 pieces à 2.50 m

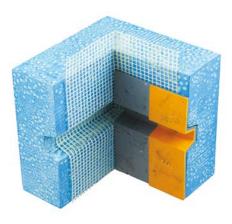


#### 497000 + 497200 + 497400

VWS gutter mesh

Outside corner type I - III

Article no.	Dimensions	Туре	Packaging
4970000001	30/20/17 mm trapezoidal shape	Type I	Box = 10 pieces
4972000001	37/20/17 mm trapezoidal shape	Type II	Box = 10 pieces
4974000001	30/0/17 mm V-shape	Type III	Box = 10 pieces



#### 497100 + 497300 + 497500

VWS gutter mesh

Inside corner type I - III

Article no.	Dimensions	Туре	Packaging
4971000001	30/20/17 mm trapezoidal shape	Type I	Box = 10 pieces
4973000001	37/20/17 mm trapezoidal shape	Type II	Box = 10 pieces
4975000001	30/0/17 mm V-shape	Type III	Box = 10 pieces



#### 498000

VWS Boss trowel

with fittings for type I - III

Article no.	Packaging
4980000001	Box = 1 pieces



#### 497600 - 497800

VWS gutter mesh

End profile type I - III

Article no.	Dimensions	Туре	Packaging
4976000001	30/20/17 mm trapezoidal shape	Type I	Box = 10 pieces
4977000001	37/20/17 mm trapezoidal shape	Type II	Box = 10 pieces
4978000001	30/0/17 mm V-shape	Type III	Box = 10 pieces



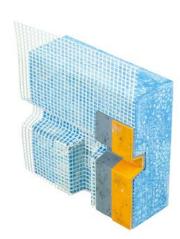
#### 607500 - 607700

Washer

605100 - 605300

Nail plug

Article no.	Dimensions	Туре	Packaging
6051000001	8 × 60 mm		Box = 100 pieces
6052000001	6 × 60 mm		Box = 100 pieces
6053000001	6 × 35 mm		Box = 200 pieces
6075000001	50 × 50 × 3 mm	Red	Bag = 100 pieces
6076000001	50 × 50 × 5mm	Yellow	Bag = 100 pieces
6077000001	50 × 50 × 10 mm	Black	Bag = 100 pieces



#### 498100 + 498300 + 498500

VWS gutter mesh

T-profile type I - III

Article no.	Dimensions	Туре	Packaging
4981000001	30/20/17 mm trapezoidal shape	Type I	Box = 10 pieces
4983000001	37/20/17 mm trapezoidal shape	Type II	Box = 10 pieces
4985000001	30/0/17 mm V-shape	Type III	Box = 10 pieces



#### 620900 - 621900

VWS expansion dowel with

GF-reinforced plastic nail\* ø 10 mm

Article no.	Insulation board thickness	Length	Packaging
6209000001	40-60 mm	90 mm	Box = 250 pieces
6211000001	60-80 mm	110 mm	Box = 250 pieces
6213000001	80-100 mm	130 mm	Box = 250 pieces
6215000001	100-120 mm	150 mm	Box = 250 pieces
6217000001	120 - 140 mm	170 mm	Box = 250 pieces
6219000001	140-160 mm	190 mm	Box = 250 pieces



### 498200 + 498400 + 498600

VWS gutter mesh

Cross piece type I - III

Article no. Dimensions Туре Packaging 4982000001 30/20/17 mm trapezoidal shape Type I Box = 10 pieces 4984000001 37/20/17 mm trapezoidal shape Box = 10 pieces Type II 4986000001 30/0/17 mm V-shape Type III Box = 10 pieces



#### 627900 - 629100

Insulation board plug

with steel nail\* ø 8 mm

Article no.	Insulation board thickness	Length	Packaging
6279000001	40-60 mm	100 mm	Box = 200 pieces
6281000001	60-80 mm	120 mm	Box = 200 pieces
6283000001	80 - 100 mm	140 mm	Box = 200 pieces
6285000001	100 - 120 mm	160 mm	Box = 200 pieces
6287000001	120 - 140 mm	180 mm	Box = 200 pieces
6289000001	140-160 mm	200 mm	Box = 200 pieces
6291000001	170 - 190 mm	220 mm	Box = 100 pieces
6293000001	190 - 210 mm	240 mm	Box = 100 pieces
6292000001	210 - 230 mm	260 mm	Box = 100 pieces
6294000001	220-250 mm	280 mm	Box = 100 pieces
6299000001	230-250 mm	300 mm	Box = 100 pieces

46 \* Minimum anchorage depth 40 mm in the load-bearing substrate 47



#### 633001-633901

Joint profile surface Incl. mounting brackets

Article no.	Dimensions	Material	Packaging
6330010001	50 mm	Aluminium	Bundle = 10 pieces à 3.00 m
6332010001	50 mm	PVC white	Bundle = 10 pieces à 3.00 m
6332010003	50 mm	PVC light grey (7035)	Bundle = 10 pieces à 3.00 m
6331010001	70 mm	Aluminium	Bundle = 10 pieces à 3.00 m
6333010001	70 mm	PVC white	Bundle = 10 pieces à 3.00 m
6333010003	70 mm	PVC light grey (7035)	Bundle = 10 pieces à 3.00 m
6339010001	90 mm	PVC white	Bundle = 10 pieces à 3.00 m
6339010003	90 mm	PVC light grey (7035)	Bundle = 10 pieces à 3.00 m
6334010001	100 mm	Aluminium	Bundle = 10 pieces à 3.00 m



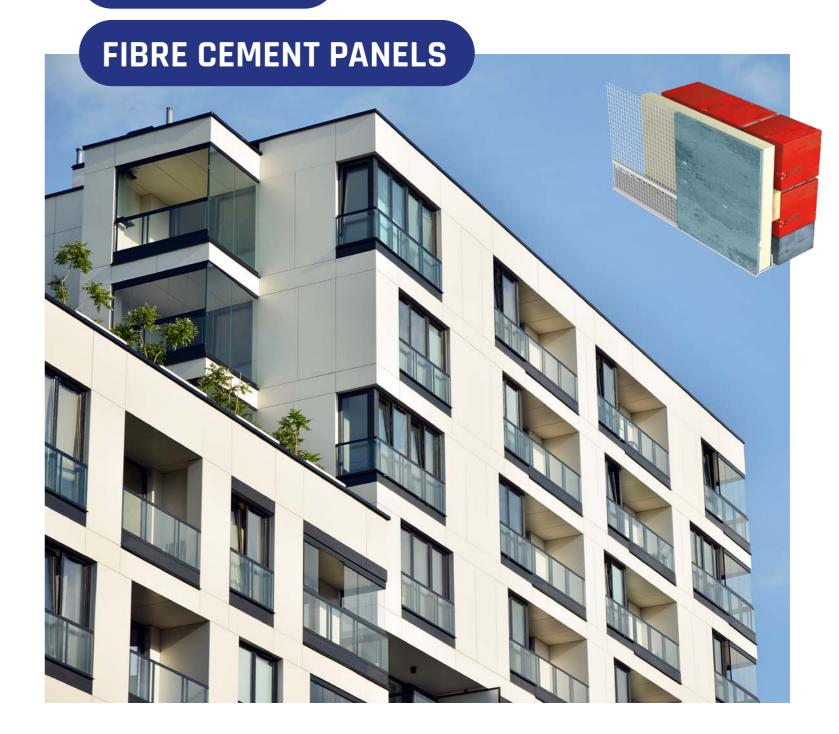
#### 633002 - 633902

Corner joint profile Incl. mounting brackets



Article no.	Dimensions	Material	Packaging
6330020001	50 mm	Aluminium	Bundle = 10 pieces à 3.00 m
6332020001	50 mm	PVC white	Bundle = 10 pieces à 3.00 m
6332020003	50 mm	PVC light grey (7035)	Bundle = 10 pieces à 3.00 m
6331020001	70 mm	Aluminium	Bundle = 10 pieces à 3.00 m
6333020001	70 mm	PVC white	Bundle = 10 pieces à 3.00 m
6333020003	70 mm	PVC light grey (7035)	Bundle = 10 pieces à 3.00 m
6339020001	90 mm	PVC white	Bundle = 10 pieces à 3.00 m
6339020003	90 mm	PVC light grey (7035)	Bundle = 10 pieces à 3.00 m
6334020001	100 mm	Aluminium	Bundle = 10 pieces à 3.00 m

# PROFILES FOR



## **Characteristics**

also places special demands on the extensions and terminations. We have developed a special profile range for this look for yourself. system, which covers all possibilities on the façade.

Ventilated facades are becoming more and more popular. You have the choice between a complete system for si-These façades have a great deal of design freedom, which multaneous installation of the panels or a subsequent application when the panels are already installed. But take a





Round arch end profile for fibre cement panels

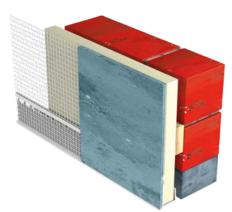
Article no.	Panel thickness	Render	Packaging
6020000001	8 and 12.5 mm	4 mm	Box = 20 pieces à 2.50 m



#### 603000

End profile for fibre cement panels PVC with mesh

Article no.	Panel thickness	Render	Packaging
6030000002	12.5 mm	5 mm	Box = 20 pieces à 2.50 m



#### 606000

End profile for fibre cement panels with drip edge PVC with mesh

Article no.	Panel thickness	Render	Packaging
6060000002	12.5 mm	5 mm	Box = 20 pieces à 2.50 m



#### 601000 + 601500

Edging profile for fibre cement panels

Article no.	Dimensions	Panel thickness	Packaging
6010000001	(Basic profile)	12.5 mm	Box = 50 pieces à 2.00 m
6015000001	(Basic profile)	10 mm	Box = 50 pieces à 2.00 m



#### 601100

End profile PVC with mesh

I VO WICH HIC	211				
Article no.	Dimensions	Render	Packaging		
6011000001		5 mm	Box = 25 pieces à 2.50 m		
To be used in co	mbination with				
6010000001	(Basic profile) 12.5 mm		Box = 50 pieces à 2.00 m		
6015000001	(Basic profile) 10 mm		Box = 50 pieces à 2.00 m		



#### 601300 + 601400

Horizontal movement joint profile

PVC with mesh

Article no.	Dimensions	Render	Packaging
6013000001	Тор	5 mm	Box = 10 pieces à 2.50 m
6014000001	Bottom	5 mm	Box = 10 pieces à 2.50 m
To be used in co	mbination with		
6010000001	(Basic profile) 12.5 mm		Box = 50 pieces à 2.00 m
6015000001	(Basic profile) 10 mm		Box = 50 pieces à 2.00 m



#### 601200

End profile with drip edge PVC with mesh

AC MICH HIGS	I		•
Article no.	Dimensions	Render	Packaging
012000001		5 mm	Box = 25 pieces à 2.50 m
o be used in com	bination with		
010000001	(Basic profile) 12.5 mm		Box = 50 pieces à 2.00 m
015000001	(Basic profile) 10 mm		Box = 50 pieces à 2.00 m



## PROFILE SELECTION

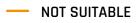
# **OUTSIDE**

MORTAR / RENDER	Galvanised	Galvanised with Coating	Galvanised with PVC nose	Aluminium	Stainless steel	PVC
Plaster mortar and mortar containing plaster	_	_				
Lime render	<b>✓</b>	<b>✓</b>	<b>✓</b>	✓ <sup>2</sup>	<b>✓</b>	•
Lime cement render	<b>✓</b>	<b>✓</b>	<b>✓</b>	✓ <sup>2</sup>	<b>✓</b>	•
Cement render	<b>✓</b>	<b>/</b>	<b>/</b>	✓ <sup>2</sup>	<b>✓</b>	•
Silicate render	X	<b>/</b>	<b>/</b>	✓ <sup>2</sup>	<b>✓</b>	•
Silicone resin render	X	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>	•
Synthetic resin render	X	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>	•
One coat render / monocouche render	×	<b>✓</b>	<b>✓</b>	✓ <sup>2</sup>	<b>✓</b>	•
Insulating render	<b>✓</b>	<b>/</b>	<b>/</b>		<b>✓</b>	•
Restoration plaster	X	×	X	X	<b>✓</b>	•
Clay render						_
Organic reinforcing render	×	<b>✓</b>	×	<b>✓</b>	<b>✓</b>	•
Mineral reinforcing render	<b>/</b>	<b>/</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>	•
Setting mortar	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>	•





PARTICULARLY SUITABLE



VWS PVC plaster profiles are particularly suitable as they can be used indoors and outdoors with the various types of mortar/render.



#### By using PVC plaster profiles you can avoid corrosion damage!

## PROFILE SELECTION

# **INDOORS**



	(except	for wet rooms (				
MORTAR / RENDER	Galvanised	Galvanised with coating	Galvanised with PVC nose	Aluminium	Stainless steel	PVC
Plaster mortar and mortar containing plaster	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>	•
Lime render	<b>✓</b>	<b>/</b>	<b>✓</b>	✓ <sup>2</sup>	<b>✓</b>	•
Lime cement render	<b>✓</b>	<b>/</b>	✓ ✓ ²		<b>✓</b>	
Cement render	<b>✓</b>	<b>\</b>	<b>✓</b>	✓ <sup>2</sup>	<b>✓</b>	•
Silicate render	X	<b>/</b>	<b>✓</b>	✓ <sup>2</sup>	<b>✓</b>	•
Silicone resin render	X	<b>/</b>	<b>✓</b>	<b>✓</b>	<b>/</b>	•
Synthetic resin render	X	<b>/</b>	<b>✓</b>	<b>✓</b>	<b>/</b>	•
One coat render / monocouche render	<b>✓</b>	<b>/</b>	<b>✓</b>	✓ <sup>2</sup>	<b>✓</b>	•
Insulating render	<b>✓</b>	<b>/</b>	<b>✓</b>	<b>/</b>	<b>✓</b>	•
Restoration plaster	×	×	X	×	<b>✓</b>	•
Clay render	×	<b>/</b>	X	<b>/</b>	<b>✓</b>	•
Organic reinforcing render	X	<b>/</b>	X	<b>/</b>	<b>/</b>	•
Mineral reinforcing render	<b>/</b>	<b>/</b>	<b>✓</b>	✓ <sup>2</sup>	<b>✓</b>	•
Setting mortar	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>/</b>	<b>✓</b>	•

For all galvanised steel profiles, we refer to the leaflet for the planning and application of render profiles outdoors and indoors of the trade association of profile manufacturers Europrofiles.

With finishing renders/finishing coats of synthetic resin, silicone resin or silicate renders on mineral substrates, installed galvanised profiles must also be protected with a quartz-filled, organically bonded render primer (undiluted)

<sup>2)</sup> Aluminium with primer coating

#### **IMPORTANT NOTES**

#### Materials

Sendzimir galvanised or electrolytically galvanised slit strips or steel sheets, with zinc coating on both sides. Bare aluminium strips or with acrylic or polyester lacquer coating. Aluzinc and clad aluminium strips. Plastics, especially rigid and flexible PVC, are impact resistant.

#### Production

Roll forming on profiling machines (while protecting the material surfaces). Edging, milling and punching. Extrusion and co-extrusion. Special lengths and deviating dimensions available on request.

#### Warranty

We guarantee, within the framework of our general terms and conditions, the perfect quality as well as the careful production of our profiles. As the composition or the chemical and physical properties of the renders used are beyond our control, the resistance of our profiles to corrosion cannot be guaranteed. If new types of insulation and render materials are used, their compatibility with the profile materials must be ensured. Changing conditions in the processing of renders require coordination with the respective building project, which is the responsibility of the purchaser and processor.

The warranty for render profiles is based on the warranty regulations customary in the industry, otherwise the statutory regulations apply. The time limit begins with the proof of delivery. By carrying out your own tests, you will achieve the best possible safety against possible errors, for which we cannot accept any liability. Storage and processing guidelines must always be observed and followed.

#### Quality management

VWS Befestigungstechnik GmbH and its subsidiary have been certified in accordance with DIN EN ISO 9001 since 17 July 1996.

#### Packaging, delivery and shipping

VWS is a contractual partner with Noventiz GmbH, customer number 114301. Multiple foil, paper and wire bundling and / or cardboard packaging of the VWS profiles. Marking of the packaging by indicating the type, profile number, delivery length, bars per bundle and possibly colour, as well as the production location and production date. It is essential to observe the instructions on the packaging. When EAN scanners are used to put the goods into storage, they are provided with the special EAN numbers and the corresponding barcode from the company VWS. All deliveries are ex works, unless otherwise agreed. Deliveries are only made in full packaging units. Shipment on Euro pallets or long goods pallets by contracted forwarders or collection.

#### General terms and conditions

All our deliveries and services are based on our general terms and conditions. Furthermore, they are subject to the patent and utility model law restrictions of the respective country of our trade and industry partners. All deliveries shall be made at our prices valid on the day of delivery plus the statutory value added tax, unless expressly agreed otherwise. The payment of invoices shall be governed by our terms of payment in force at the time or agreed on a case-by-case basis.

#### Service

Field service, application technology, hand samples, worksheets, test certificates, internet and catalogues as well as trade fairs domestically and abroad.

#### Important processing information

VWS profiles should generally be stored in a cool and dry place. To avoid damage, we recommend storing and transporting the profiles horizontally, with an even support. Profile selection depending on the area of application (indoors or outdoors), intended plaster thickness and practical rod length, Consider divisibility in short lengths for windows, avoid profile joints. The longest possible rod lengths are recommended for edges and plinths in outdoor areas. It is advisable to cut the VWS profiles with hand shears, but never with an abrasive cutter, otherwise there is a risk of damaging the galvanisation and causing corrosion damage to the profiles. Once fixed, VWS profiles allow continuous application of the render and removal of clean surfaces over exact edges. This eliminates the need to attach slats. VWS profiles near the ground are particularly at risk from splash water and permanent moisture and must therefore be protected in advance using a suitable paint.

#### Compatibility

Check the compatibility between plaster mortar and product material. The system structure and the processing guidelines of the system suppliers must be observed. When developing new renders, the compatibility of the different materials (render, profiles and render base) must be ensured. For all galvanised steel profiles, we refer to the leaflet for the planning and application of render profiles outdoors and indoors of the trade association of profile manufacturers Europrofiles. Download at www.vws.de

#### Special product information

The customer undertakes to carefully check VWS profiles for compatibility with their materials and the respective area of application and to observe the system structure and the processing guidelines of the system suppliers.

#### Subject to change without notice.

Illustrations and dimensions may differ from the original. We reserve the right to make changes in terms of shape and colour. All installation suggestions are non-binding. We do not accept any general liability based on the installation suggestions and processing instructions in the current VWS catalogue. At www.vws.de you will find the respective valid Technical Data Sheets for our product range. The revision level is decisive for use of the products at the time of assembly. This document may only be reprinted or reproduced, including excerpts, with the written permission of VWS Befestigungstechnik GmbH. Previous catalogues hereby lose their validity.

#### **TABLE OF CONTENTS**

Article group	e Page
---------------	--------

010000	_	200100	0.4	22.4102	10	400500	10	<b>COORDO</b>	40
010200 010300		200100 200200		334102 334201	19 10	498600 511500	4b	632802 632803	42
010500		200200		334201		512000		633001	
010700		200300		334202		512500		633001	
010700		200500	24	334302	10	512300			
018000	12 10	200000	24	3343UZ	ات 12	219900	3/ 27	633101	40
030200	IJ	200600	IB	336000	JD 17	522000	3/ 27	633102	48
030500	IJ	201000	21	340000		522500	3/	633201	
038100 040100	IJ	202100	23	340600		523300	3/	633202	
040100	12	202200		341000		551500		633301	48
042100		202300		341600		552000		633302	
045000	13	202400	23	342400		552500	3/	633401	
045100	13	202500		342600		553300		633402	
045200		202600	23	343200		554000		633901	
045300	13	202700	23	343400	18	562000	38	633902	
045400	13	202800		344000	18	562500		634100	
046000	14	203100		420200		571600		634101	
046100		203200		420300		590101		634200	
046200		203600		420600		590102		634201	
046300	14	204900	21	420700		591000		634300	
046400	14	205000	21	421000		592500		634301	
046500	14	205100	22	421100	40	594100		640000	
046600	14	205200	22	421400		594200		640001	
047000		205300		421600	40	598000		640100	44
077101	12	208801	22	422600	40	598001	43	640400	44
079002	10	302100		430200	39	598100		640500	34
079003		302200		430300		598101		641000	
079004	10	302400	27	430400		598300		641100	
079100	 10	302600	27	430500		598301	43	641200	
079403	 10	303200	27	430600		601000		641300	
079404	10	303400		430700		601100		641400	
079405		303600		430800		601200		641500	
079406	10 10	304900		430900		601300		641600	
111100	io	305200	26	431001	30	601400		641700	
111200	5	305400	26	431101		601500	51	643001	
111300	5	305500	26	431201	30	602000	5n	643300	31
111400	5	305700		431401		603000		643800	
111500		305900		431502		605100		644001	
111000	:) 10	305900	20	431502		605200		644300	
150100	10							644400	
150200		306100	28	431802		605300	4/		
150300		306200	28	432002		606000	5U	644500	J
150400	IU	306400	28	432205	39	507500	4/	644600	33
150500		306500	28	432405	39			644810	
150600		309600		432505				644811	
151000		330000		460301				644910	
151100		330100		460304				644911	
152000	8	330200	19	465000				645000	
153300	8	330300	36	465100		621500	47	645810	33
154000	8	330400	36	465300		621/00	4/	645811	33
154100	8	330500		494000				645910	
155200		330600		495000				646000	
155300	14	330700	16	495100	45			646500	
155500	14	330800	36	496000	45			646900	
155600	14	330900				628500	47	646950	31
156201	14	331000	17	497100		628700	47	647000	32
156301	14	331100	17	497200	45	628900	47	647500	32
156600		331200		497300	46	629100	47	648501	41
156800		331300	17	497400	45	629200	47	648503	41
156900	9	331400	17	497500	46	629300	47	648505	42
157000	6	331500		497600	46			649000	
157200	7	331600		497700				649001	
157600	7	331700		497800				649200	
157800	7	332800	36	498000		632700	42	652000	37
158000		333000		498100				652500	
158400		333100		498200				702000	
159000		333200						710000	
160200	 9	333300	19	498400	46	632800		. = =	''
160300	 9	334101	19	4985NN	s 46				
.55555		20.101					+_		



#### VWS Befestigungstechnik GmbH

Siemensstraße 2,72805 Lichtenstein Tel.: +497129695-100

E-mail: look@vws.de

www.vws.de